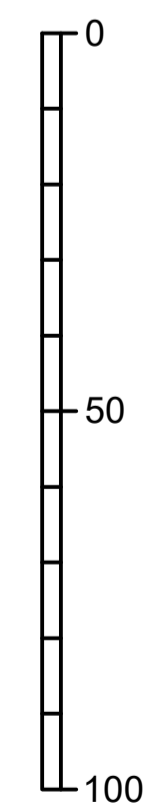
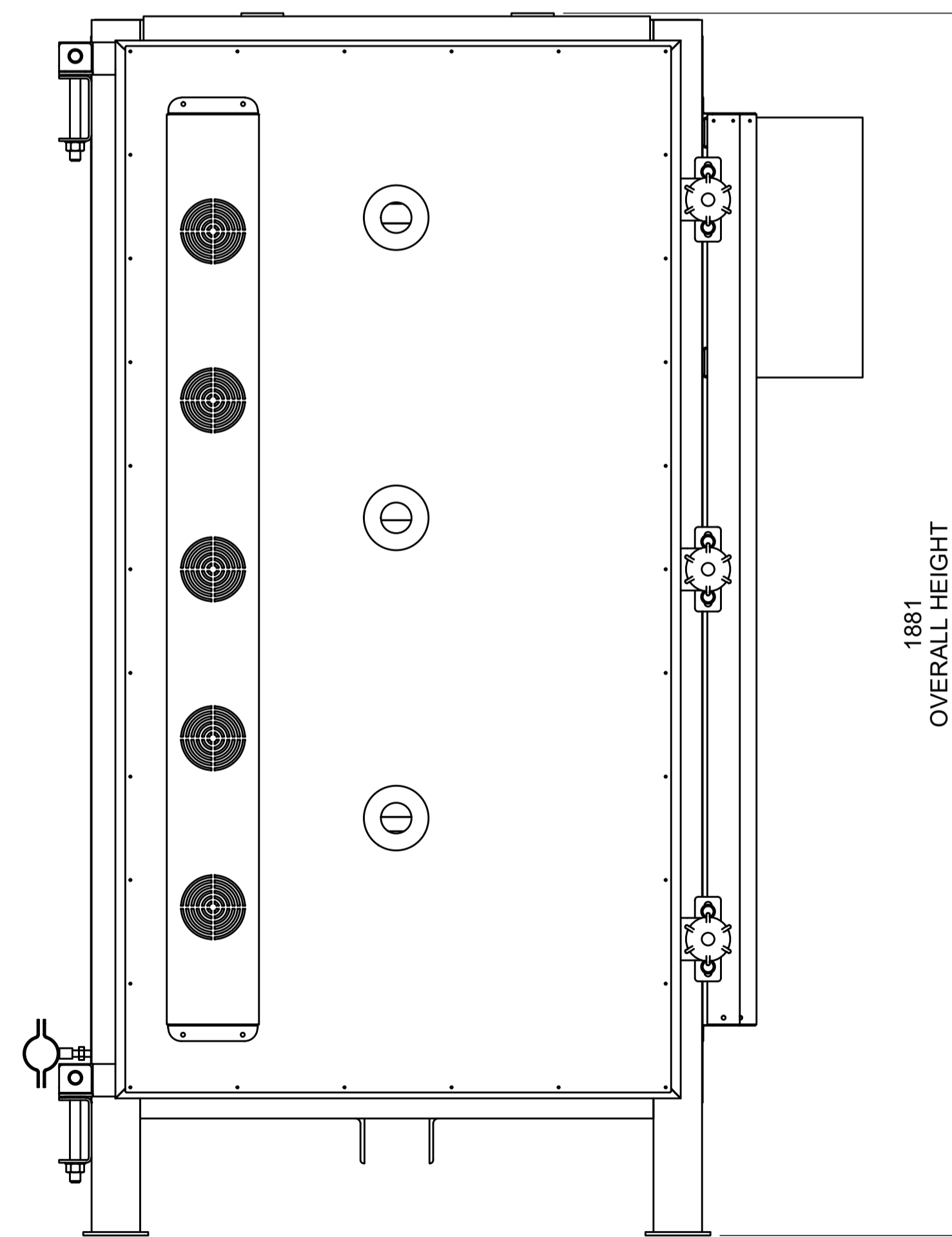
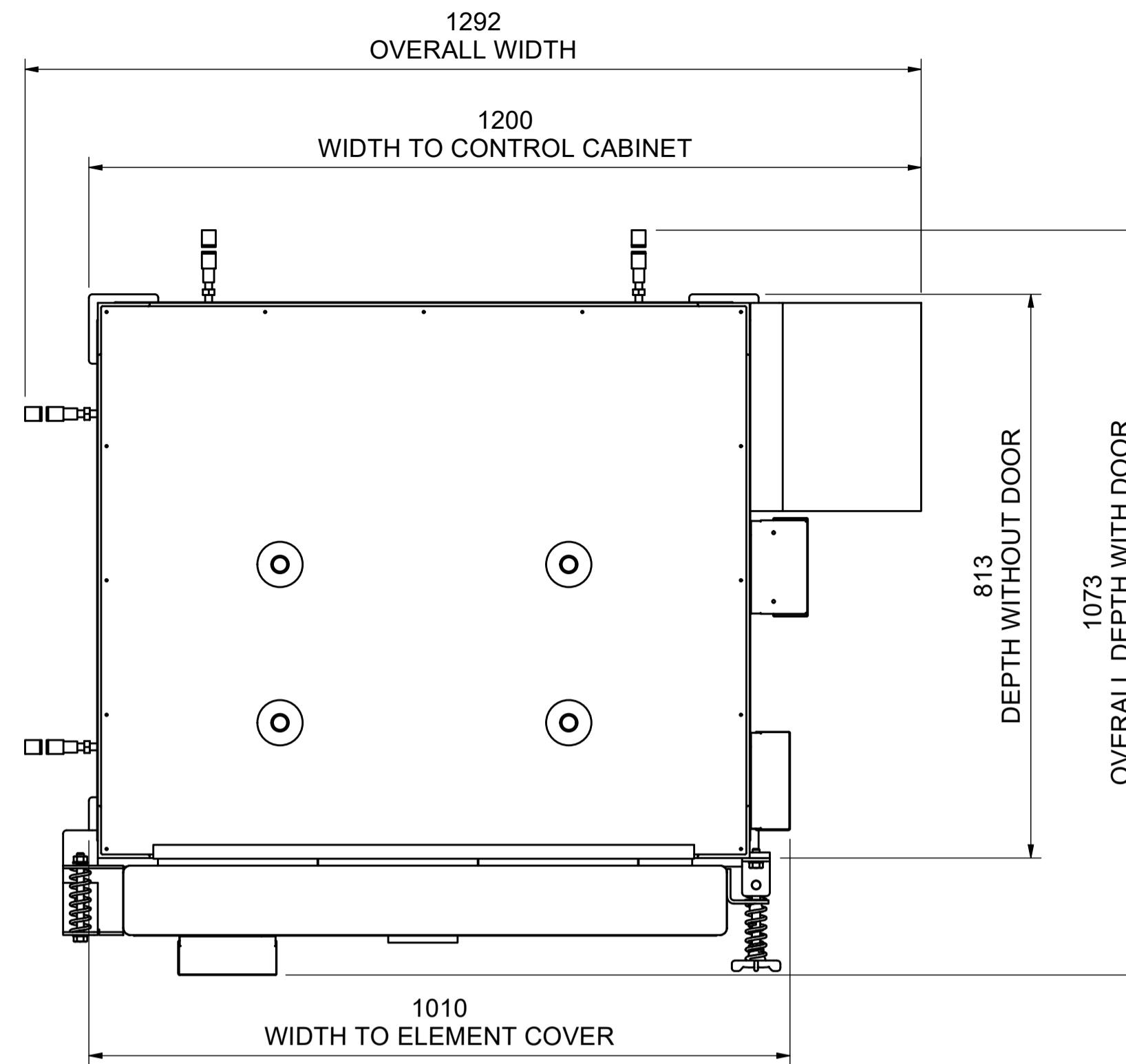


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NO	DESCRIPTION	REV BY	DATE	APPR BY
A	ORIGINAL RELEASE - NOT FOR MANUFACTURE	D.M.	.	.

**WELD NOTES**

- CARBON STEEL STRUCTURAL WELDING TO AS 1554.1 G.P. WITH 100% VISUAL EXAMINATION, 5% VISUAL INSPECTION U.N.O.
- STAINLESS STEEL STRUCTURAL WELDING TO AS 1554.6 CATEGORY 2, CLASS C, SURFACE FINISH III WITH 100% VISUAL SCANNING, 5% VISUAL EXAMINATION U.N.O.
- ALL WELDS TO BE CONTINUOUS 0.7 x MIN. PLATE THICKNESS U.N.O.
- WELD DETAILS COVERED BY NOTES 1, 2 & 3 ARE NOT SHOWN ON THE DRAWING
- CARBON STEEL WELDING CONSUMABLES TO AS 1554.1 SECTION 2.3
- STAINLESS STEEL WELDING CONSUMABLES TO AS 1554.6 SECTION 2.3
- ELECTRODE SELECTION AS PER AS 1554.6 TABLE 4.5.1 U.N.O.

**GENERAL NOTES**

- ALL ROLLED STEEL SECTIONS TO BE IN ACCORDANCE WITH AS3679.1-300 AND CURRENT BHP STRUCTURAL SHAPES
- ALL RHS & CHS TO BE GRADE 350 TO AS1163
- ALL BOLTS AND NUTS TO BE IN ACCORDANCE WITH AS1111, AS1112, AS1110, AS1252 UNLESS OTHERWISE NOTED.
- DO NOT SCALE

SURFACE FINISH	TOLERANCES	
	AS 1100	MAX. CLA. EQUIV
NO. M/C	25um	
MACHINED SURFACES	±0.3	
ONE DECIMAL PLACE	±1	
NO DECIMAL PLACE	±0.5	
ANGLES & SQUARENESS		

 THIRD ANG. PROJ. AUST STD AS1100	 TETLOW KILNS & FURNACES A.B.N. 26 166 832 3000 54	A1
	DESIGNED: D.MURPHY DRAWN: D.MURPHY DATE: 19/07/2023 CHECKED: M.T. APPROVED: T.N. SCALE: 1:7.5	TITLE <b>K12A FL DIMENSIONS</b>
INVENTOR CAD FILE No. Q19753 001 A.idw	CLIENT <b>ARCHITECTUS</b>	DRG. NO. Q19753 001
		SHT. NO. REV 1 of 1 A

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